Fig. 1

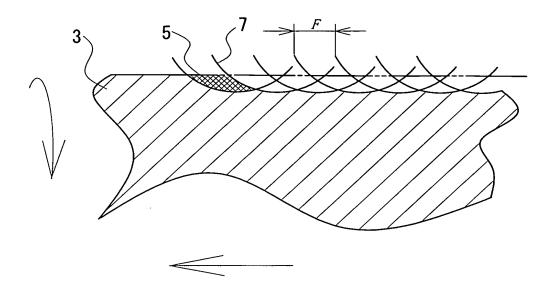


Fig. 2

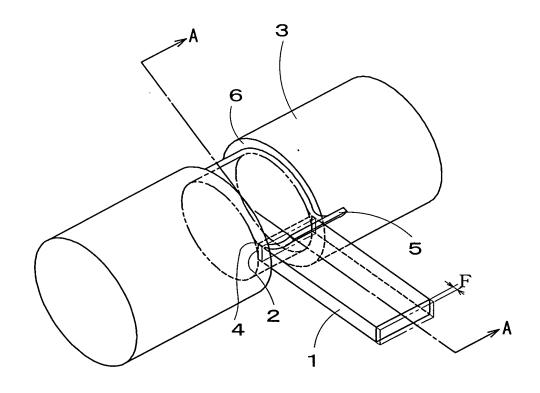


Fig. 3

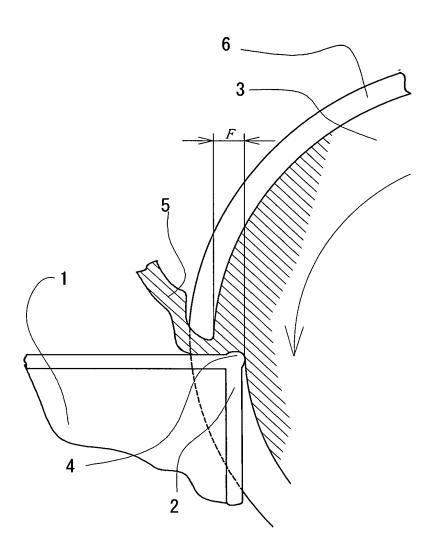
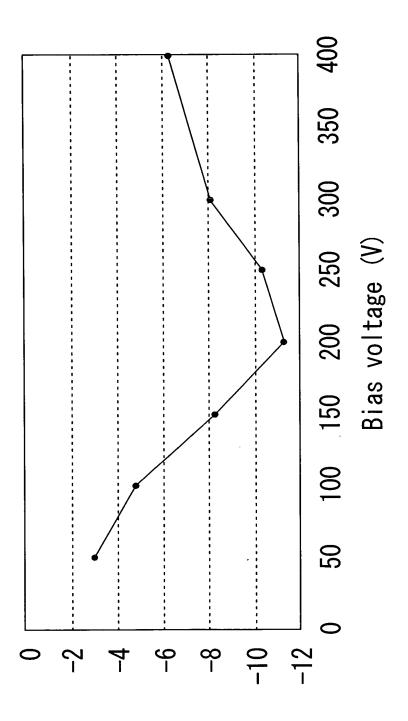


Fig. 4



Residual stress (GPa)